

Date: Tuesday, 12/5/2006 8:19:30 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: RUBBER SPACER		
Job Number	: 29810					
Estimate Number	: 11866					
P.O. Number	: N/A		Part Number	: D23973		
This Issue	: 12/5/2006 S.O. No. : N/A		Drawing Number	: D2397 REV C		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: N/A		Drawing Revision	: C		
Previous Run	: 29446		Material	: N/A		
Written By			Due Date	: 12/23/2006 Qty: 20 Um: Each		
Checked & Approved By						
Comment	: Est. A98.12.15 New Issue DM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	D2397	Cushion	
		Comment: Qty.: 0.0416 sf(s)/Unit Total : 0.8320 sf(s) D2397 1/16" NEOPRENE BATCH: M16919	MF 06-12-20
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Cut and punch per Dwg D2397 using Template DT 8199 and Punch DT 8200	MF 06-12-20
3.0	QC5	INSPECT WORK TO CURRENT STEP	
		Comment: INSPECT WORK TO CURRENT STEP	M06/12/20 (20)
4.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: STY2	R06/12/21 (20)
5.0	QC21	FINAL INSPECTION/W/O RELEASE	
		Comment: FINAL INSPECTION/W/O RELEASE	O 06/12/22 (20)

Job Completion



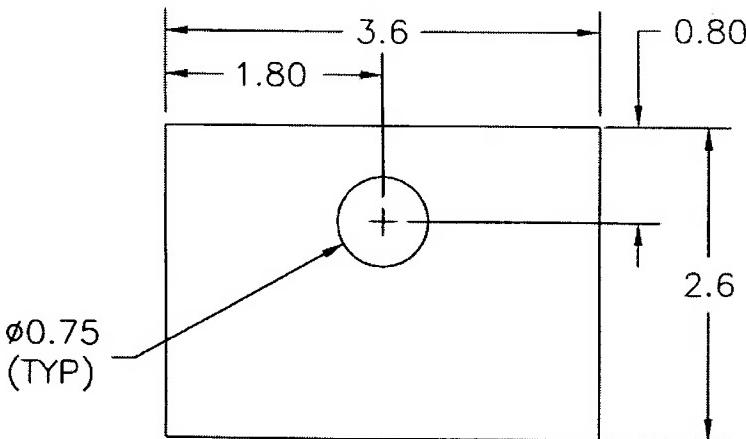
N 06/12/22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

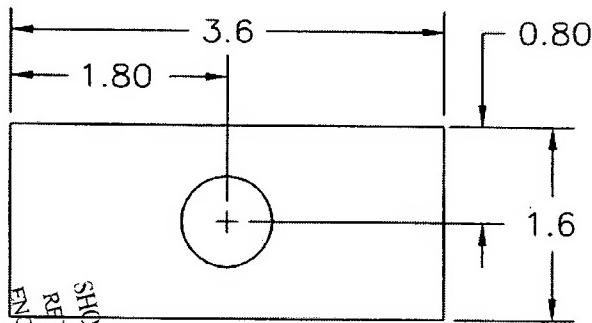
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 01/01/22
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D2397-1
CUT USING DT8199

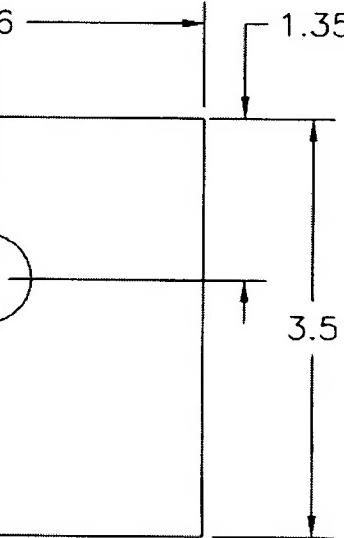


D2397-3
CUT USING DT8199

SHOP COPY CUT
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER NO. 24810

MATERIAL: 60 DUROMETER NEOPRENE 1/16" THICK
(POSSIBLE SUPPLIER: ACCURATE RUBBER, P/N 251000002)
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
(98.12.14 KE)
SUPERSEDED BY
[Redacted]



D2397-5
CUT USING DT8198

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DART AEROSPACE LTD

DESIGN B/W CHECKED	DRAWN BY APPROVED DATE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D2397	REV. C SHEET 1 OF 1 SCALE 2:3
<i>KE</i>	<i>KE</i>		
98.12.03	A 95.03.22 B 96.02.16 C 98.12.03	NEW ISSUE ADDED D2397-3 D2397-3 REDESIGNED; ADDED D2397-5	
		RUBBER CUSHION	